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The Milling Machine is also known as book 4 from the best selling 7 book series, 'Build Your Own Metal Working Shop From Scrap'. Especially designed for the developing home shop. Working Replica Stationary Steam Mill Engine kit with bronze and iron castings The Charcoal Foundry (Build Your Own Metal Working Shop from Scrap, Vol. 1) [David J. Gingery] on Amazon.com. *FREE* shipping on qualifying offers. If you can build a sand castle or make a mud pie you can make a sand mold to produce castings for your metal shop projects. It really is cheap and easy with a simple solid fuel furnace. Here are ... There are two major options for a gearcutting set-up in the lathe. The first is to use the dividing head, or even just a simple dividing plate, to position the lathe spindle.